



Manufacturers of Tough and Durable Polyprene® Water & Foam Tanks and PolyBilt Bodies for the Fire Industry

GENERAL PAINT INSTRUCTIONS

It is suggested that you contact your local DuPont Representative for specific plastic paint instructions.

Use your favorite paint and refer to the specific plastic paint instructions from the paint manufacturer.

SURFACE PREPARATION

Cleaning:

1. Wash entire area to be painted with soap and water.
2. Wash with Plastic Prep.

Panel Finishing:

1. Grind seams with 80 grit paper.
2. Sand seams and remainder of area to be painted with 180 grit paper.
3. Final wipe with Plastic Prep.
4. Apply (2) medium wet coats of Adhesion Promoter for Plastics.
5. Prime with Primer-Filler with Flexible Additive for plastics. Apply (4) coats.
6. Fill imperfections with a metal glaze (not more than 1/8" thick).
7. Finish sand with 400 grit paper.
8. Reprime as needed.
9. Seal with a Premier Sealer or recommended color.

CHROMABASE BASE COAT APPLICATION

1. Apply according to your base coat application instructions.

CHROMACLEAR CLEAR COAT APPLICATION

1. Apply according to your clear coat application instructions.

WAIISO Controlled Documents\Mounting and Installation\GENERAL PAINT INSTRUCTIONS.doc
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